

SAIA PCD PGU Mode

Supported Series : SAIA PCD series PGU mode.

Website : <http://www.saia-burgess.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	SAIA PCD PGU Mode		PDS driver
PLC I/F	RS232	RS232, RS485	
Baud rate	9600	9600, 19200	
Data bits	7	7,8	
Parity	Even	Even, Odd, None	
Stop bits	1	1	
PLC sta. no.	1	0-255	

Device Address:

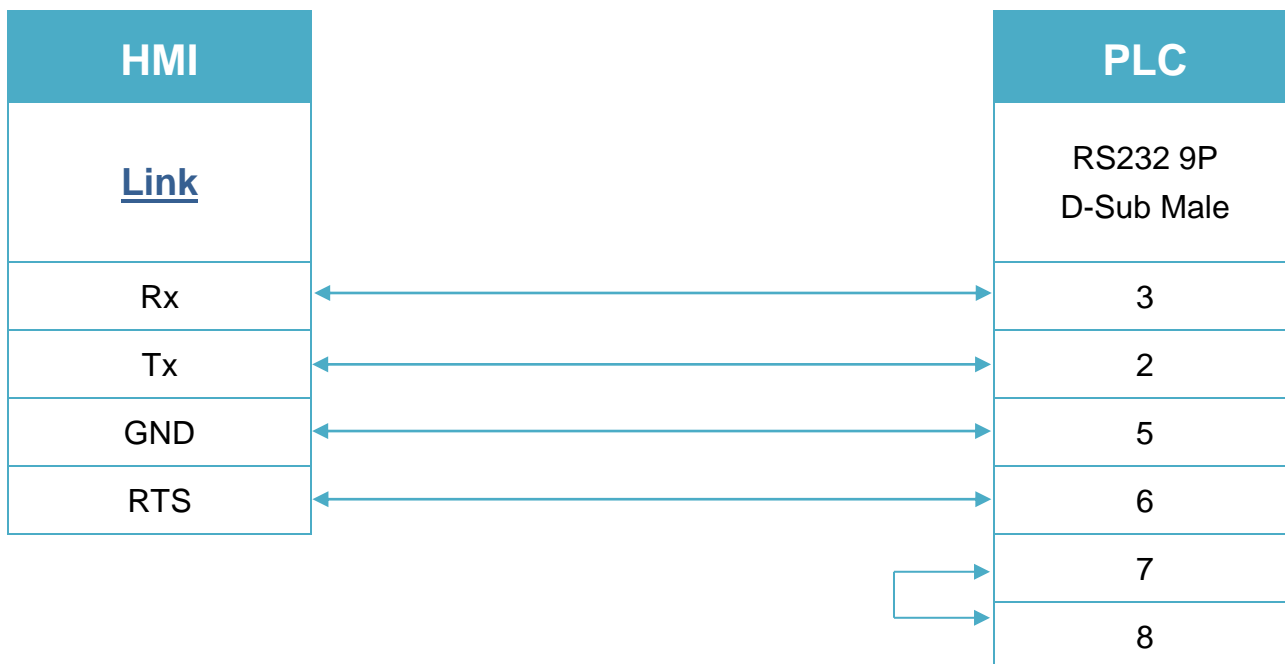
Bit/Word	Device type	Format	Range	Memo
B	Flag	DDDD	0 ~ 8191	
B	Output	DDD	0 ~ 511	
B	Input	DDD	0 ~ 511	
W	Register	DDDD	0 ~ 4095	
W	Counter	DDDD	0 ~ 1599	
W	Timer	DDDD	0 ~ 1599	
W	Reg_Float	DDDD	0 ~ 4095	support single float point
W	Reg_Word	DDDD	0 ~ 4095	

Wiring Diagram:

Diagram 1

RS-232

The serial port pin assignments may vary between HMI models, please click the following link for more information.



6 DSR (Of PGU Port): PGU connected.